

# SCHUETZ

## packaging update

### PACKAGING CLOSURE INFORMATION

#### CLOSURE SPECIFICATIONS FOR TIGHT HEAD DRUMS

PLUGS MUST BE TORQUED TO THE FOLLOWING

150 kPa

2" NPT AND 2" BUTTRESS - 30 FT LBS

3/4" NPT - 9 FT LBS

note: Closures must have gaskets to seal

100 kPa

20 FT LBS

9 FT LBS

#### CLOSURE SPECIFICATIONS FOR OPEN HEAD DRUMS

CLOSE AND SECURE LID WITH LOCKING RING - ATTACH HOLDING PIN FOR HANDLE TO KEEP RING CLOSED.

PLUGS MUST BE TORQUED TO THE FOLLOWING :

2" NPT AND 2" BUTTRESS - 20 FT LBS

3/4" NPT - 9 FT LBS

note: closures must have gaskets to seal

#### CLOSURE SPECIFICATIONS FOR IBC'S

FILL PORT CAP AND VALVE MUST BE TORQUED TO THE FOLLOWING:

6" AND 9" FILL PORT CAP - 75 FT LBS

2" plug in 6" or 9" fill port cap must be torqued to 15 ft lbs. ( Schuetz does not recommend that you remove this plug. Filling should be done through the 6" or 9" opening )

VALVE NUT - 55 FT LBS

note: caps, valves, and plugs must have gaskets to seal